

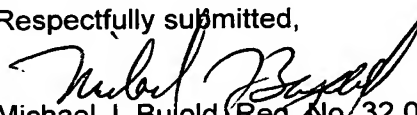
## REMARKS

The newly entered substitute specification overcome some informalities noted in the specification on file. The undersigned avers that the newly entered substitute specification do not contain any new subject matter.

Newly entered claims 14-26 merely rewrite the subject matter of original claims 1-13 in a more traditional U.S. claim format. The entered amendments are not, in any way, directed at distinguishing the present invention from any known prior art. Please consider the newly entered claims upon consideration of this application.

In the event that there are any fee deficiencies or additional fees are payable, please charge the same or credit any overpayment to our Deposit Account (Account No. 04-0213).

Respectfully submitted,



Michael J. Bujold, Reg. No. 32,018

**Customer No. 020210**

Davis & Bujold, P.L.L.C.

Fourth Floor

500 North Commercial Street

Manchester NH 03101-1151

Telephone 603-624-9220

Facsimile 603-624-9229

E-mail: [patent@davisandbujold.com](mailto:patent@davisandbujold.com)

[001] FIREARM AMMUNITION PROJECTILE

[002]

[003] Technical Domain:

This application is a national stage completion of PCT/FR2003/003036 filed October 15, 2003 which claims priority from French Application Serial No. 02/12922 filed October 17, 2002.

[003] FIELD OF THE INVENTION

[004] The present invention concerns an ammunition projectile for a firearm, particularly a handgun, said projectile comprising a nose and a ~~detonating~~ cap.

[005] ~~Prior Art~~ BACKGROUND OF THE INVENTION:

[006] Projectiles known in the prior art have various disadvantages. For the most part, they are lead-based, causing them to generate considerable pollution in firing ranges during training and competitions. Additionally, when used outdoors, their kinetic energy dissipates very slowly. For this reason, when used in public, they are capable of passing through two people, one after the other, making them especially dangerous. Because of this they are incompatible with use by police forces.

[007] Publication FR-A-2 517 764 describes a training shell used for pistol shooting training and regulating artillery pieces. This training shell is specifically designed for short distance simulations of actual longer range firings in order to identify the reasons for lack of precision and to better regulate the weapon. To recreate realistic control conditions, the precision of the short range firing of the shell is altered. In order for this to occur, the shell comprises an interior ~~groove~~ cavity, with one extremity having a flat area and a hollow portion designed to modify the shell's center of gravity. The hollow portion is asymmetrical so that once the shell is caused to rotate by the grooves in the gun barrel, its trajectory deviates slightly. This shell does not ensure a precise trajectory and cannot be adapted to handguns. Therefore it does not offer a satisfactory solution.

[008] Publication EP-A-0 015 574 describes a hunting projectile comprising helicoidal grooves that resist rotation during the projectile's trajectory. Thus, once the projectile has

traveled for a certain distance, for example 300 meters for hunting weapon projectiles, the helicoidal grooves ~~stop it from rotating~~ slow rotation on the trajectory, making it unstable and causing it to tilt down toward the ground. Therefore, the course of the projectile is stopped prematurely. Its maximum range is shortened. The helicoidal grooves that provide a cleaner impact orifice have no immediate slowing effect. Therefore, this solution is not satisfactory.

[009] Publication US-B-6 363 856 describes ammunition for a handgun with an extremity that comprises a flat area. Because the projectile has a smaller mass than projectiles in current use, when it is discharged the speed of the projectile decreases rapidly, reducing the range of danger. This ammunition further comprises a jacket which separates from the projectile on impact, giving it additional power to simultaneously penetrate the target and fragment so the projectile does not reach unintended targets. This projectile is ~~slowed down~~ lightened through the use of very light resins that considerably diminish its aerodynamics and the precision of its trajectory. Therefore, this is not a satisfactory solution.

[010] Publication FR-A-2 820 495 describes an ammunition projectile of reduced range comprising a hollow body extending into a rounded ~~arch~~ nose cone having a plurality of hollow impressions defined by two planes forming a dihedron with its central ridge parallel to the axis of the ~~cap~~ nose cone. These hollow impressions are designed to slow the rotation of the projectile imposed by the ridges in the gun barrel. Thus, as with publication EP-A-0 015 574, the projectiles are slowed by destabilizing them. Because these projectiles leave their trajectory in mid course, their range is reduced. Slowing does not occur immediately. Thus, this solution is unsatisfactory.

[011] Explanation of the Invention SUMMARY OF THE INVENTION

[012] The ~~goal~~ aim of the present invention is to overcome these disadvantages by proposing a projectile for a firearm with a precise, reliable trajectory, with limited penetration in a soft medium, and which, depending upon the manner of manufacture, is capable of either passing through or being stopped by a bullet-proof vest.

- [013] This goal is achieved by a projectile such as the one described in the preamble, characterized in that the nose is essentially conical in shape and comprises at least two hollow areas that are essentially symmetrical, said hollow areas being curved from one edge to the other.
- [014] The hollow areas preferably have a rounded base, allowing the ammunition equipped with this projectile to be used without becoming lodged in an automatic weapon.
- [015] The hollow areas may be formed of two curvilinear planes, the intersection of which is defined by a radial ridge.
- [016] According to a first embodiment, the nose comprises a central flat area having a diameter advantageously ranging from 10 to 50% of the diameter of the projectile at the base of the nose, and preferably ranging from one-fourth to one-third of the diameter of the projectile.
- [017] Furthermore, according to the first embodiment, the nose and the cap comprise a groove.
- [018] In a particularly advantageous manner, the groove is designed to receive a blocking means.
- [019] According to a preferred embodiment, the projectile is made of soft metal and specifically, may be made of copper or one of its alloys.
- [020] The blocking means is made of hard metal to absorb the forces the projectile is subjected to, for example, steel.
- [021] The groove preferably comprises a central zone that is at least partially threaded and said blocking means is a bolt partially engaged within said central zone.
- [022] Preferably the projectile is formed of a piece of brass.
- [023] ~~Summary Description of the Drawings~~ BRIEF DESCRIPTION OF THE DRAWINGS:-
- [024] The features of the present invention will be more apparent from the following description of two principal embodiments of the invention, with reference to the attached drawings, provided by way of non-limiting examples, wherein:

- [025] Figure 1 represents an elevational view of a first embodiment of a projectile according to the invention;
- [026] Figure 2 represents the projectile of Figure 1 in axial cross-section;
- [027] Figure 3 is a view of the top of the projectile of Figure 1;
- [028] Figure 4 is an elevation of a second embodiment of a projectile according to the invention;
- [029] Figure 5 represents the projectile of Figure 4 in axial cross-section; and
- [030] Figure 6 is view of the top of the projectile of Figure 4.

[031] ~~Illustration of the Invention~~ **DETAILED DESCRIPTION OF THE INVENTION:-**

[032] The projectile according to the invention illustrated by Figures 1 through 3 is designed principally for use by public security services. One of its essential features is that it can be stopped by a bulletproof vest, specifically a bulletproof vest consisting of 24 layers of sheets of synthetic material such as, for example, the commercial brand KEVLAR<sup>™</sup> or any equivalent material with similar characteristics.

[033] As shown in Figures 1 through 3, projectile 10 comprises an approximately conical nose 11 and a cylindrical cap 12. Conical nose 11 has an angle at the tip ranging from 30 to 45° and preferably equal to approximately 38°. It is provided with a central flat portion 13 that may be larger or smaller and which is essentially circular in shape, with a diameter ranging from 10 to 50% of the diameter of the projectile at the base of nose 11 or cap 12. Preferably, the diameter of flat area 13 essentially ranges from one-fourth to one-third of the diameter of projectile 10. On its lateral surface, nose 11 has at least two hollow areas 14 that are essentially symmetrically disposed relative to the axial planes and are formed either by stamping, milling, or some other appropriate machining method. The exemplary embodiment described and shown (see Figure 3) shows that generally conical nose 11 has five hollow portions 14 regularly spaced along axes 17 that each form a 62°-72° angle with the adjacent axis 17. The number of hollow portions 14 and the angular position may vary according to the embodiment and depends in particular upon the caliber of projectile 10. Each hollow area 14 has a rounded base allowing it to

feed correctly so the cartridge containing projectile 10 does not become lodged in an automatic weapon. In addition, hollow areas 14 are curved from one edge to the other. The absence of any axial ridges prevents rotation of projectile 10 from being disturbed as it exits the barrel of the weapon.

[034] In addition, projectile 10 is hollow and it comprises a ~~groove~~cavity 15 extending axially through cylindrical cap 12 and extending into nose 11. This ~~groove~~cavity 15 comprises a frontal area 15a that forms a nose extending into central cylindrical zone 15b that opens into an intermediate conical zone 15c extending into rear cylindrical zone 15d which is larger in section than central zone 15b.

[035] Best Way to Achieve the Invention:

[036] Projectile 10 is preferably made of a relatively soft metal such as copper or one of its alloys. By way of non-limiting example, the projectile 10 which is described and which was used for the experiments has a diameter of 8.95 mm, a 9 mm parabellum caliber and weighs 5.6 grams. The initial speed in a GLOCK ~~brand pistol~~ 19 with a 10 centimeter barrel is 400 m/s, with a kinetic energy of about 450 joules.

[037] The specific truncated profile of nose 11 that is the least aerodynamic, as well as the presence of central flat portion 13 and hollow areas 14, have the effect of considerably slowing the projectile on its trajectory through the air and diminishing its penetration into a soft medium without altering the precision of the trajectory. The average penetration of projectile 10 in the reference medium, i.e., 10% gelatin, is 45 centimeters. This corresponds to a 40% decrease in relation to the result obtained with an ordinary weapon loaded with a plated bullet.

[038] Contrary to known projectiles in which nose deformation acts to quickly decrease speed and energy in the target, the projectile 10 of the invention is slowed because of its poor index of penetration into the air, but it still maintains a well controlled trajectory. The result of this slowing is diminished penetration into a soft medium, said penetration decreasing as the range of discharge increases. The maximum range is of the order of 1200 meters, while that of known projectiles is of the order of 1800 meters.

- [039] In order for projectile 10 to resist the high pressure generated by powder combustion, a blocking means 16, for example a steel bolt, specifically a PARKER <sup>TM</sup> type bolt with a conical head, may engage inside rear cylindrical zone 15d and central zone 15b of groovecavity 15. This bolt can be replaced with any other blocking means such as a hard metal block located in the rear zone 15d of groovecavity 15. If blocking means 16 is a bolt, the central zone is at least partially threaded so this bolt can be screwed onto it. Intermediate zone 15c and rear zone 15d are disposed to receive the head of this screw.
- [040] Experiments show that projectile 10 such as the one described does not cause any more damage to the rubber bullet traps used in firing ranges than the plated bullets that are generally used. The diameter of the passageway opening is about two millimeters. The rubber curtains currently used as protection in firing ranges can still be used with projectile 10, so the same ammunition can be used both outdoors by security forces and in firing ranges for training. The ammunition is non-polluting since it contains no lead.
- [041] The fact that projectile 10 is hollow ensures that it cannot penetrate a bullet proof vest made of 24 layers of KEVLAR <sup>TM</sup> or the equivalent. GrooveCavity 15 is approximately 3 millimeters in diameter in central zone 15b and extends into nose 11, allowing the nose to deform at the moment of impact. Nose 11 of projectile 10 also deforms upon impact with a vehicle windshield. However, projectile 10 passes through this screen with no noticeable loss of mass and blocking means 16 remains in place.
- [042] As shown in Figures 4 through 6, projectile 20 comprises an approximately conical nose 21 and a generally cylindrical cap 22. Unlike nose 11 of projectile 10, nose 21 is not equipped with flat central portion 13. On its lateral surface, generally conical nose 21 has at least two hollow areas 24, symmetrically disposed relative to the axial planes, which are formed by stamping, milling, or some other appropriate machining technique. The exemplary embodiment described and shown (see Figure 6) demonstrates that generally conical nose 21 has five hollow areas 24, regularly spaced along axes 25 each forming 72° angles with the nearby axis. The number of hollow areas 24 and their angular position may vary depending upon the embodiment and depends in particular

upon the caliber of projectile 20. Each hollow area 24 comprises a rounded base to allow it to feed correctly and to prevent the cartridge containing projectile 20 from becoming lodged in an automatic weapon. Moreover, hollow areas 24 are curved from one edge to the other. The absence of any axial ridge eliminates any effect on the rotation of projectile 20 as it exits the barrel of the weapon.

- [043] Projectile 20 also differs from projectile 10 in that it has no central ~~groove~~cavity 15. It is massive and preferably made of brass or an alloy with similar physical properties, but not from an alloy containing lead. It may be manufactured by either hot or cold stamping and hollows 24 may be made using any appropriate machining method. Experiments have been performed using a projectile 20 such as the one described that is 8.97 mm in diameter, 9 parabellum caliber and 5.6 grams in weight and with an initial speed in a GLOCK ~~brand pistol~~ 19 having a ~~ten~~10 centimeter barrel of 440 m/s and energy of approximately 450 joules.
- [044] The behavior of projectile 20 along the trajectory is essentially the same as that of projectile 10 except it is slowed to a lesser extent due to the absence of a flat central portion on nose 21. In addition, it has greater capacity for perforation, since experiments have shown that it penetrates a minimum of 48 layers of KEVLAR™ or the equivalent.
- [045] The two projectiles 10 and 20 perform differently insofar as their ability to penetrate bulletproof vests is concerned. Projectile 10 is designed to be stopped by a bulletproof vest and projectile 20 is designed to penetrate it.
- [046] In a variation, not shown, there is an even number of hollow areas disposed symmetrically in relation to the axis of the projectile.
- [047] In yet another variation, not shown, the hollows are formed by two curvilinear planes which together define a radial ridge. Since this radial ridge is in the direction of projectile rotation, it does not affect either the speed of projectile rotation or the precision of its trajectory.
- [048] The present invention is not limited to the exemplary embodiments described, but extends to any modification and variation obvious to a person skilled in the art while



remaining within the scope of protection defined by the attached claims.